

## **UPM FINE SC**

The name says it all. UPM Fine. It provides high brightness, optimal opacity and outstanding suitability for processing. UPM Fine is a flexible multi-use paper. It's ideal grade for flyers, business reports, magazines and posters.

## **UPM FINE SC:**

Category	Sheet fed offset papers			
Grade	Woodfree uncoated (WFU)			
End use	Advertising material   Books   Business forms   Direct mailing   Magazines   Newspaper supplements   Posters			
Finish	Supercalendered			
Furnish	Hardwood and softwood sulphate pulp			
Printing method	Sheet fed offset			
Format/Size	Sheets			
Wrapping	Strong kraft paper   Strong moisture proof polyethylene laminated kraft paper			
Certificates and labels	94/62 EC Heavy Metal Certificate   BfR Food Certificate   EMAS   EN 71/3:1988 D Safety of Toys   EU Ecolabel   FSC Chain-of-Custody   ISO 14001   ISO 50001   ISO 9001   OHSAS 18001   PEFC Chain-of-Custody   Permanent Paper ISO 9706			
Note	FSC® and PEFC™ on request but subject to availability. We have changed into another measurement system, which causes changes in the technical target values. The change does not have any effect on product quality.			

## TECHNICAL TARGET VALUES:

Basis Weight (ISO 536) (g/m²)		80.0	90.0	100.0	110.0	120.0	150.0	170.0	190.0	250.0
Thickness (ISO 534) (μm)		75.0	81.0	90.0	98.0	106.0	133.0	152.0	165.0	222.0
Bulk (ISO 534) (cm³/g)		0.94	0.90	0.90	0.89	0.88	0.89	0.89	0.87	0.89
Brightness D65 (ISO 2470-2) (%)		103.0	103.0	103.0	103.0	103.0	103.0	103.0	103.0	103.0
CIE Whiteness (%)		150.0	150.0	150.0	150.0	150.0	150.0	150.0	150.0	150.0
Opacity ISO (2471) (%)		92.0	93.0	95.0	96.0	97.0	98.0	98.5	99.0	99.5
Smoothness PPS 10 (ISO 8791-4) (µm)		2.8	2.8	2.8	2.8	2.8	3.0	3.0	3.5	3.5
Roughness Bendtsen (ISO 8791-2) (ml/min)		35.0	35.0	35.0	35.0	35.0	35.0	35.0	35.0	35.0

Please note: Technical values are informative and subject to production variations.

## PREPRESS GUIDELINES:

CIE L*-value (D50/2°) WB	93.7						
CIE a*-value (D50/2°) WB	2.8						
CIE b*-value (D50/2°) WB	-7.3						
Max. Total Area (TAC%)	300						
ICC Paper profile	PSO_Uncoated_ISO12647_eci.icc						
TVI Curve	C(CMY), D(K)						
AM Screen recommendation (I/cm)	60						
ISO/ECI Profile (FM)	PSO_Uncoated_NPscreen_ISO12647_eci.icc						
FOGRA Char. Data (FM)	FOGRA44L.txt						
TVI Curve (FM)	F(CMYK)						
FM Screen recommendation (µm)	30						
Measurement condition for D50	ISO 13655, M0; D50/2°						
Measurement equipment	Techkon RS800						