

## TECHNICAL DATA SHEET

DESCRIPTION: Cover DE LUXE PETG+AI N23 Sple.

TECHNICAL SHEET: H557/900 REV. 5

DATE: 31/03/2023

DRAW: H557/900-02

MATERIAL: PETG+AI

CUSTOMER:

ITEM:

## COMPONENTS

DRAW NUMBER	PRODUCT DESCRIPTION	MATERIAL	COLOR
F902/200	Internal cover DE LUXE N21 PETG Sple.	PETG	On request
F909/010	Shell Alluminio coperchio DE LUXE N21	Aluminium	On request
H558/220	Gasket per coperchio DE LUXE N21 Alluminio Ø 59.9 sp 2.3 mm 35S-23	35S-23	-
E768/620	Colla Hot-melt CHERNG TAY Technology Adhesive 9135	Glue	-

## PACKING LIST

DESCRIPTION	CODE	SPECIFICATIONS	CRT. PCS.	CRT. WT. (KG)	PIECES PALLET	PALLET DIMENSIONS
Cardboard Box - Side By Side	A	STD/DEC	363	12,906	5.808	800x1200x1310
Cardboard Box - Side By Side	B	CUSTOM	231	8,577	5.544	800x1200x1310

## VARIABLES

REF.	DESCRIPTION	QUOTA	+	-	UNIT	AQL
1	Height from under gasket	14,85	0,45	0,45	mm	0.65
2	Total height	21,9	0,2	0,2	mm	0.65
A	External Ø	66,4	0,2	0,2	mm	1.5
B	Ø of thread's base	62,6	0,2	0,2	mm	0.65
C	Thread crest Ø	60,4	0,2	0,2	mm	0.65
TEST1	Screwing Check	0,0	0,0	0,0	-	0.65
TEST2	Vacuum check	0,0	0,0	0,0	-	0.65
TEST3	Weight	32,8	1,5	1,5	g	1.5

&gt; Ref.TEST1: The test has to be made with the jar DE LUXE/Slim 66 50ml

produced by Lumson.

&gt; Ref.TEST2: To screw until the block the cap at 30+1-0 kgfxc. Sealing is not

guaranteed for with liquids with viscosity lower than 4000 cP ca.

## ATTRIBUTES

REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
D.006.001.001	Not correspondence with the order	0.01	-	-
D.007.002.001	Colour not consistent with colourboard/BAT	4	-	-
D.007.002.002	Not uniform colour	4	-	-
D.003.001.003	Flash compromising the functionality of the article	0.65	-	-

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REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
D.003.001.006	Not clearly visible aesthetical flash	4	-	-
D.003.001.007	Clearly visible aesthetical flash	1.5	-	-
D.003.006.018	Major defect of superficial spots on aluminium	1.5	-	-
D.003.006.019	Minor defect of superficial spots on aluminium	4	-	-
D.046.001.001	External dirt/inclusion minor	4	-	-
D.005.004.001	Cut, holes, cracks, breaks	0.65	-	-
D.012.004.006	Marked surface with evident arcs, hammering, peel of orange, undulations, curlings, scorches	1.5	-	-
D.012.004.007	Marked surface with not evident arcs, hammering, peel of orange, undulations, curlings, scorches	4	-	-
D.026.001.001	Sharp flash / breaks	0.01	-	-
D.027.001.001	External traces of glue	1.5	-	-
D.013.001.001	Mixing up with different articles	0.01	-	-
D.004.005.002	Not consistent decoration resistance according to IDT.LMS.041	0.65	-	-
D.004.003.005	Not consistent positioning of the decoration	0.65	-	-
D.004.002.001	Major decoration defects (missing parts, smears, foil defects, residues of decoration)	1.5	-	-
D.004.002.005	Minor decoration defects (missing parts, smears, foil defects, residues of decoration)	4	-	-
D.047.001.001	External dirt/inclusion major	1.5	-	-
D.006.001.002	Not consistent label of the secondary packagin	0.01	-	-
D.014.001.001	Secondary packing different than the ordered one	1.5	-	-
D.006.001.003	Integrity and cleanliness of the secondary packing	0.65	-	-
D.048.001.001	Internal dirt (foreign object)	0.65	-	-