

## TECHNICAL DATA SHEET

DESCRIPTION: Dropper 270 PP - SEBS rubber GCMI 24/410 Tige A -  
 TECHNICAL SHEET: H688/900 REV. 2 DATE: 04/05/2023  
 DRAW: H688/900-02 MATERIAL: PP - SEBS rubber  
 CUSTOMER: ITEM:

## COMPONENTS

DRAW NUMBER	PRODUCT DESCRIPTION	MATERIAL	COLOR
7012/050	Pipette Dropper Ø7.25mm Tipo A Glass Type III	Glass	Neutral
C341/050	Pipette Dropper Ø7.25mm Tipo A HP-AP Glass Type III	Glass	Neutral
H210/210	Collar Dropper 270 PP GCMI 24/410 Shiny	PP	On request
H659/050	Rubber Dropper SEBS 24/410 Ø7.25	SEBS	On request

> The HP tige to be used only after customer approval; terminal slightly

different.

## PACKING LIST

DESCRIPTION	CODE	SPECIFICATIONS	CRT. PCS.	CRT. WT. (KG)	PIECES PALLET	PALLET DIMENSIONS
Cardboard Box - Molded Trays	A	STD	754	6,027	15.080	800x1200x2150
Cardboard Box - Molded Trays	B	STD H1100	754	6,027	6.032	800x1200x950

## VARIABLES

REF.	DESCRIPTION	QUOTA	+	-	UNIT	AQL
1	Height of ledge	15,25	0,25	0,25	mm	0.65
2	Height assembly	38,15	0,5	0,5	mm	0.65
3	Visible tiges length	0,0	0,5	0,5	mm	0.65
B	Ø of thread's base	24,2	0,2	0,2	mm	0.65
C	Thread crest Ø	22,0	0,2	0,2	mm	0.65
TEST1	Vacuum check	0,0	0,0	0,0	-	0.65
TEST2	Check of dosage	0,5	0,05	0,05	ml	1.5
TEST3	Check in use	0,0	0,0	0,0	-	0.65

> Ref.TEST1: The test has to be made with bottles GCMI 24/410 produced by Lumson.

The screwing torque force to be applied for the leak test must be 7.0 +1 -0

Kgfxcm.

> Rif.3: The measure of this reference is obtained finding the measure total

of the Tige less to this 4.4 mm length millimeter.

## ATTRIBUTES

REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
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REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
D.006.001.001	Not correspondence with the order	0.01	-	-
D.046.001.001	External dirt/inclusion minor	4	-	-
D.047.001.001	External dirt/inclusion major	1.5	-	-
D.048.001.001	Internal dirt (foreign object)	0.65	-	-
D.003.001.006	Not clearly visible aesthetical flash	4	-	-
D.003.001.007	Clearly visible aesthetical flash	1.5	-	-
D.005.001.001	Major leak of material (incomplete injection/extrusion)	1.5	-	-
D.005.004.001	Cut, holes, cracks, breaks	0.65	-	-
D.007.001.001	Masterbatch/material flow lines for not pearled and not metallic colours	4	-	-
D.012.004.006	Marked surface with evident arcs, hammering, peel of orange, undulations, curlings, scorches	1.5	-	-
D.012.004.007	Marked surface with not evident arcs, hammering, peel of orange, undulations, curlings, scorches	4	-	-
D.007.002.001	Colour not consistent with colourboard/BAT	4	-	-
D.007.002.002	Not uniform colour	4	-	-
D.004.005.002	Not consistent decoration resistance according to IDT.LMS.041	0.65	-	-
D.004.003.005	Not consistent positioning of the decoration	0.65	-	-
D.004.002.003	Clearly visible missing parts of decoration on logo, customer's name	0.65	-	-
D.004.002.001	Major decoration defects (missing parts, smears, foil defects, residues of decoration)	1.5	-	-
D.004.002.005	Minor decoration defects (missing parts, smears, foil defects, residues of decoration)	4	-	-
D.004.002.012	Absence of minor parts of metallization/lacquering	4	-	-
D.004.002.011	Absence of major parts of metallization/lacquering	1.5	-	-
D.003.006.014	Minor lacquering/metallisation defects (dots, strainings, peel of orange, lacks)	4	-	-
D.003.006.013	Major lacquering/metallisation defects (dots, strainings, peel of orange, lacks)	1.5	-	-
D.004.008.007	Not uniform distribution of lacquering/metallization	4	-	-
D.013.001.001	Mixing up with different articles	0.01	-	-
D.014.001.001	Secondary packing different than the ordered one	1.5	-	-
D.006.001.003	Integrity and cleanliness of the secondary packing	0.65	-	-
D.006.001.002	Not consistent label of the secondary packagin	0.01	-	-