

## TECHNICAL DATA SHEET

DESCRIPTION: Over Cap AB262 PP

TECHNICAL SHEET: 9192/250 REV. 6

DATE: 22/06/2023

DRAW: 9192/250-01

MATERIAL: PP

CUSTOMER:

ITEM:

## COMPONENTS

DRAW NUMBER	PRODUCT DESCRIPTION	MATERIAL	COLOR
None			

## PACKING LIST

DESCRIPTION	CODE	SPECIFICATIONS	CRT. PCS.	CRT. WT. (KG)	PIECES PALLET	PALLET DIMENSIONS
Cardboard Box - Randomly Placed	A	STD	720	4,237	14.400	800x1200x1675
Cardboard Box - Side By Side	B	DEC	1.105	6,100	22.100	800x1200x1675
Cardboard Box - Randomly Placed	C	CUSTOM STD	720	4,237	8.640	800x1200x1065
Cardboard Box - Side By Side	D	DEC H1100	1.105	6,100	13.260	800x1200x1035

## VARIABLES

REF.	DESCRIPTION	QUOTA	+	-	UNIT	AQL
1	Total height	49,65	0,15	0,15	mm	1.5
A	Max external Ø	29,25	0,15	0,15	mm	1.5
-	Weight	4,7	0,3	0,3	-	1.5

## ATTRIBUTES

REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
D.046.001.001	External dirt/inclusion minor	4	-	-
D.047.001.001	External dirt/inclusion major	1.5	-	-
D.048.001.001	Internal dirt (foreign object)	0.65	-	-
D.003.001.003	Flash compromising the functionality of the article	0.65	-	-
D.003.001.006	Not clearly visible aesthetical flash	4	-	-
D.003.001.007	Clearly visible aesthetical flash	1.5	-	-
D.005.004.001	Cut, holes, cracks, breaks	0.65	-	-
D.007.002.001	Colour not consistent with colourboard/BAT	4	-	-
D.007.002.002	Not uniform colour	4	-	-
D.012.004.006	Marked surface with evident arcs, hammering, peel of orange, undulations, curlings, scorches	1.5	-	-
D.012.004.007	Marked surface with not evident arcs, hammering, peel of orange, undulations, curlings, scorches	4	-	-
D.004.002.001	Major decoration defects (missing parts, smears, foil defects, residues of decoration)	1.5	-	-
D.004.002.003	Clearly visible missing parts of decoration on logo, customer's name	0.65	-	-
D.004.002.005	Minor decoration defects (missing parts, smears, foil defects, residues	4	-	-

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REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
	of decoration)			
D.004.003.005	Not consistent positioning of the decoration	0.65	-	-
D.003.006.013	Major lacquering/metallisation defects (dots, strainings, peel of orange, lacks)	1.5	-	-
D.003.006.014	Minor lacquering/metallisation defects (dots, strainings, peel of orange, lacks)	4	-	-
D.004.002.011	Absence of major parts of metallization/lacquering	1.5	-	-
D.004.002.012	Absence of minor parts of metallization/lacquering	4	-	-
D.004.008.007	Not uniform distribution of lacquering/metallization	4	-	-
D.004.005.002	Not consistent decoration resistance according to IDT.LMS.041	0.65	-	-
D.006.001.002	Not consistent label of the secondary packagin	0.01	-	-
D.006.001.003	Integrity and cleanliness of the secondary packing	0.65	-	-
D.006.001.001	Not correspondence with the order	0.01	-	-
D.013.001.001	Mixing up with different articles	0.01	-	-
D.014.001.001	Secondary packing different than the ordered one	1.5	-	-