

## TECHNICAL DATA SHEET

DESCRIPTION: Bottle Unique Glass 30ml GCM I 24/410

TECHNICAL SHEET: E631/650 REV. 3

DATE: 17/11/2020

DRAW: E631/650-01

MATERIAL: Glass

CUSTOMER:

ITEM:

## COMPONENTS

DRAW NUMBER	PRODUCT DESCRIPTION	MATERIAL	COLOR
None			

## PACKING LIST

DESCRIPTION	CODE	SPECIFICATIONS	CRT. PCS.	CRT. WT. (KG)	PIECES PALLET	PALLET DIMENSIONS
Others	A	STD	70	6,670	5.040	800x1200x965
Cardboard Box - Tray With Honeycomb	B	CUSTOM	140	13,468	3.360	800x1200x890

## VARIABLES

REF.	DESCRIPTION	QUOTA	+	-	UNIT	AQL
1	Total height	86,2	0,7	0,7	mm	1.5
2	Neck height	16,15	0,33	0,3	mm	0.65
A	External Ø	35,5	0,7	0,3	mm	1.5
E	Ø of thread's base	21,49	0,25	0,25	mm	0.65
O	Inner Ø on 1mm depth	16,0	0,3	0,3	mm	0.65
T	Thread crest Ø	23,62	0,25	0,25	mm	0.65
-	Weight	91,0	0,0	0,0	g	1.5
-	Inner Ø min	15,5	0,0	0,0	mm	1.5
TEST1	Total capacity size	37,0	1,5	1,5	ml	0.65
TEST2	Vacuum check	0,0	0,0	0,0	-	0.65

Ref.TEST2: The test has to made with the Caps GCM I 20/400 Special Height

produced by Lumson.

## ATTRIBUTES

REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
D.006.001.001	Not correspondence with the order	0.01	-	-
D.046.001.001	External dirt/inclusion minor	4	-	-
D.047.001.001	External dirt/inclusion major	1.5	-	-
D.048.001.001	Internal dirt (foreign object)	0.65	-	-
D.049.001.001	Bubbles major	1.5	-	-
D.050.001.001	Bubbles minor	4	-	-
D.005.004.001	Cut, holes, cracks, breaks	0.65	-	-
D.005.009.001	Major defect of not homogeneous glass distribution on the bottom/body	1.5	-	-
D.005.009.002	Minor defect of not homogeneous glass distribution on the bottom/body	4	-	-
D.011.001.001	Not consistent thread orientation	0.65	-	-
D.012.002.004	Residues of frosting process (acid, water)	0.65	-	-
D.012.002.005	Chipped glass	0.01	-	-

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REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
D.012.002.006	Sharp wings	0.01	-	-
D.026.001.001	Sharp flash / breaks	0.01	-	-
D.012.002.008	Sticked bottles	0.01	-	-
D.012.002.010	Bird swings	0.01	-	-
D.012.004.001	Shear marks on the body	4	-	-
D.012.004.002	Fold on the mould	0.65	-	-
D.012.004.004	Clearly visible fold >20mm	1.5	-	-
D.012.004.005	Shallow fold > 10mm and < 20mm	4	-	-
D.012.004.006	Marked surface with evident arcs, hammering, peel of orange, undulations, curlings, scorches	1.5	-	-
D.012.004.007	Marked surface with not evident arcs, hammering, peel of orange, undulations, curlings, scorches	4	-	-
D.012.004.020	Major absece of frosting	1.5	-	-
D.012.004.021	Minor absence of frosting	4	-	-
D.007.002.001	Colour not consistent with colourboard/BAT	4	-	-
D.007.002.002	Not uniform colour	4	-	-
D.004.005.002	Not consistent decoration resistance according to IDT.LMS.041	0.65	-	-
D.004.003.005	Not consistent positioning of the decoration	0.65	-	-
D.004.002.008	Partially missing or not readable legal texts	0.65	-	-
D.004.002.001	Major decoration defects (missing parts, smears, foil defects, residues of decoration)	1.5	-	-
D.004.002.005	Minor decoration defects (missing parts, smears, foil defects, residues of decoration)	4	-	-
D.004.002.003	Clearly visible missing parts of decoration on logo, customer's name	0.65	-	-
D.003.006.013	Major lacquering/metallisation defects (dots, strainings, peel of orange, lacks)	1.5	-	-
D.003.006.014	Minor lacquering/metallisation defects (dots, strainings, peel of orange, lacks)	4	-	-
D.004.008.007	Not uniform distribution of lacquering/metallization	4	-	-
D.004.002.011	Absence of major parts of metallization/lacquering	1.5	-	-
D.004.002.012	Absence of minor parts of metallization/lacquering	4	-	-
D.013.001.001	Mixing up with different articles	0.01	-	-
D.006.001.002	Not consistent label of the secondary packagin	0.01	-	-
D.014.001.001	Secondary packing different than the ordered one	1.5	-	-
D.006.001.003	Integrity and cleanliness of the secondary packing	0.65	-	-