

## TECHNICAL DATA SHEET

DESCRIPTION: Bottle Unique Mix HDPE/LDPE +PP Soft-touch 200ml GCMI 24/410  
 TECHNICAL SHEET: D980/490 REV. 1 DATE: 06/08/2018  
 DRAW: D980/490-01 MATERIAL: Mix HDPE/LDPE +PP Soft-touch  
 CUSTOMER: ITEM:

## COMPONENTS

DRAW NUMBER	PRODUCT DESCRIPTION	MATERIAL	COLOR
None			

## PACKING LIST

DESCRIPTION	CODE	SPECIFICATIONS	CRT. PCS.	CRT. WT. (KG)	PIECES PALLET	PALLET DIMENSIONS
Cardboard Box - Randomly Placed	A	STD	200	5,075	3.600	800x1200x2040
Cardboard Box - Horizontal Placing	B	DEC	225	5,606	4.050	800x1200x2040
Cardboard Box - Randomly Placed	C	STD H1100	200	5,075	1.800	800x1200x1095
Cardboard Box - Horizontal Placing	D	DEC H1100	225	5,606	2.025	800x1200x1095

For packing in bulk, the quantity may vary of  $\pm 1\%$

## VARIABLES

REF.	DESCRIPTION	QUOTA	+	-	UNIT	AQL
1	Total height	146,5	0,8	0,8	mm	1.5
2	Neck height	16,4	0,4	0,4	mm	0.65
A	Thread crest $\emptyset$	23,68	0,2	0,2	mm	0.65
A	Thread crest $\emptyset$	23,68	0,2	0,2	mm	0.65
B	$\emptyset$ of thread's base	21,54	0,2	0,2	mm	0.65
E	Inner $\emptyset$ on 2mm depth	18,5	0,2	0,2	mm	1.5
F	Inner $\emptyset$ min	17,6	0,0	0,0	mm	1.5
F	Inner $\emptyset$ min	17,6	0,0	0,0	mm	1.5
L	Max external $\emptyset$	48,0	0,5	0,5	mm	1.5
-	Weight	20,0	1,0	1,0	g	1.5
TEST1	Vacuum check	0,0	0,0	0,0	-	0.65
TEST2	Total capacity size	216,0	5,0	5,0	ml	0.65

Ref.TEST1: The test has to be made with the Pumps GCMI 24/410 produced by Lumson.

## ATTRIBUTES

REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
D.046.001.001	External dirt/inclusion minor	4	-	-
D.047.001.001	External dirt/inclusion major	1.5	-	-
D.048.001.001	Internal dirt (foreign object)	0.65	-	-
D.003.001.006	Not clearly visible aesthetical flash	4	-	-
D.003.001.007	Clearly visible aesthetical flash	1.5	-	-
D.005.001.001	Major leak of material (incomplete injection/extrusion)	1.5	-	-

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REF.	DESCRIPTION	AQL	INSTRUMENT	INSTRUCTIONS
D.005.004.001	Cut, holes, cracks, breaks	0.65	-	-
D.007.001.001	Masterbatch/material flow lines for not pearled and not metallic colours	4	-	-
D.012.004.006	Marked surface with evident arcs, hammering, peel of orange, undulations, curlings, scorches	1.5	-	-
D.012.004.007	Marked surface with not evident arcs, hammering, peel of orange, undulations, curlings, scorches	4	-	-
D.009.003.001	Instability	1.5	-	-
D.007.002.001	Colour not consistent with colourboard/BAT	4	-	-
D.007.002.002	Not uniform colour	4	-	-
D.004.005.002	Not consistent decoration resistance according to IDT.LMS.041	0.65	-	-
D.004.003.005	Not consistent positioning of the decoration	0.65	-	-
D.004.002.008	Partially missing or not readable legal texts	0.65	-	-
D.004.002.003	Clearly visible missing parts of decoration on logo, customer's name	0.65	-	-
D.004.002.001	Major decoration defects (missing parts, smears, foil defects, residues of decoration)	1.5	-	-
D.004.002.005	Minor decoration defects (missing parts, smears, foil defects, residues of decoration)	4	-	-
D.013.001.001	Mixing up with different articles	0.01	-	-
D.006.001.002	Not consistent label of the secondary packagin	0.01	-	-
D.014.001.001	Secondary packing different than the ordered one	1.5	-	-
D.006.001.003	Integrity and cleanliness of the secondary packing	0.65	-	-
D.006.001.001	Not correspondence with the order	0.01	-	-