

## Certificate of Analysis

**Productname:** Codeinum Monohydricum  
**Number of analysis/Inspection Code:** 1 / KEUR-196760B  
**Batchnumber:** 22A31-F01-383828  
**Reference code / No.:** 4177 / F102.002/K  
**Analysed according to:** PH.EUR10.7

Tests	Requirement	Result	Unit	Standard remark
Appearance	(Almost) white, crystalline powder or colourless crystals	Conform		
Identification A	155 - 159	157	°C	Melting point
Identification B	Conform	Conform		IR-spectrum
Identification E	Conform	Conform		Loss on drying
Appearance of solution	Clear / colourless	Conform		
Specific optical rotation	-146 - -142	-145		Dried
Related substances	Conform	Conform		HPLC
Impurity A	<=1,0	0,1	%	
Impurity H	<=0,25	<0,05	%	
Impurity C	<=0,2	n.d.	%	
Impurity D	<=0,2	n.d.	%	
Impurity E	<=0,2	0,1	%	
Impurity B	<=0,15	<0,05	%	
Impurity F	<=0,15	<0,05	%	
Impurity G	<=0,15	n.d.	%	
Impurity I	<=0,15	n.d.	%	
Unspecified impurities	<=0,10	n.d.	%	
Total impurities	<=1,5	0,2	%	
Loss on drying	4,0 - 6,0	4,8	%	105°C
Sulphated ash	<=0,1	0,0	%	
Metallic residues	CHMP/ICH/353369/2013	Conform		Data producer
Residual solvents	CHMP/ICH/82260/2006	Conform		
Assay Codeine	99,0 - 101,0	100,3	%m/m	Dried
TSE/BSE-statement:	No contamination with TSE/BSE-risk materials	Conform		Data producer
CEP	CEP available	Conform		Data producer

Analysis performed by the authorized laboratory Proxylabs.

**Manufacturer / Country** : Alcaliber S.A.U (site) / ES  
**CEP** :

Release:  
Anthony Amoureux  
Qualified Person

01/18/23

Expiration: 31-07-26

Conclusion: APPROVED

This document has been produced electronically from our quality system and is valid without signature.

**pdfMachine** - is a pdf writer that produces quality PDF files with ease!

**Get yours now!**

"Thank you very much! I can use Acrobat Distiller or the Acrobat PDFWriter but I consider your product a lot easier to use and much preferable to Adobe's" A.Sarras - USA